

## ENGINEERING CHANGE NOTICE

MPP# P501-5461

Date: 04.06.22		ECN #: 597			
Project No: D206-642		Created By: <i>[Signature]</i>	Checked By: <i>[Signature]</i>		
Project Name: 206 SKIDTUBES		Approved By: <i>[Signature]</i> (Proj. Manager)	Approved By: <i>[Signature]</i> (Management if reqd) N/A		
Description of Change:					
RELEASE D2654 REV. E D2650 REV. D		D3274 REV. A D3275 REV. A D3282 REV. A D3283 REV. A D3285 REV. A	D3286 REV. A ✓ D3287 REV. A D3289 REV. A D3288 REV. A		
} FLOAT SKIDTUBES + CH CHANGE					
Notification/Acceptance	Affected	Initials	Authorization		
QA	✓		P501-534 / P501-546		
Production	✓				
Planning	✓				
Marketing	✓				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue/Pink File		✓			
Update DSI File		✓			
Update D-Part Master Binder	✓		KJ	04.06.25	04.06.23 <i>[Signature]</i>
Update Grey Project Binder		✓			
Update DEO Binder		✓			
Update Master Document List		✓			
Update Drawing Approval Record	✓		DS	04.06.21	04.06.21 <i>[Signature]</i>
Update Change Record Form	✓		DS	04.06.22	04.06.22 <i>[Signature]</i>
Move Electronic File	✓		KJ	04.06.22	04.06.23 <i>[Signature]</i>
Notify TCA of Change		✓			
Notify FAA of Change	✓		DS	04.06.21	04.06.21 <i>[Signature]</i>
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents		✓			
Update MIS Database	✓		KJ	04.06.25	04.06.23 <i>[Signature]</i>
Update Access Database	✓		KJ	04.06.25	04.06.23 <i>[Signature]</i>
Verification ARC	✓		KJ	04.06.25	04.06.23 <i>[Signature]</i>
Create/Update IPP's	✓		JLM/KJ	04.06.30	04.07.27 <i>[Signature]</i>
Create/Update BOM's	✓		JLM/KJ	04.06.30	04.07.27 <i>[Signature]</i>
Update Paperwork Kits in Production		✓			
Update Paperwork Kits in Stock		✓			
Notify Previous Customers		✓			
Create/Update CNC Programs	✓		JLM	04.06.30	04.07.07 <i>[Signature]</i>
Create/Update PPP's	✓		KJ	04.06.30	04.06.24 <i>[Signature]</i>
Create/Update Tooling	✓		JLM	04.07.16	04.06.28 <i>[Signature]</i>
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?		✓			
Create/Update DXF File	✓		JLM	04.06.30	04.07.08 <i>[Signature]</i>
Create/Update FAI sheets	✓		JLM	04.06.30	04.07.27 <i>[Signature]</i>
Replace/Destroy Controlled Dwgs	✓		KJ	04.06.25	04.06.23 <i>[Signature]</i>
MPP required?		✓			

Notes: - CREATE IPP/BOM FOR D206-642-611/612/613/614/641  
 - UPDATE IPP/BOM FOR D206-642-511/512/513/514/541  
 - CREATE TOOLING FOR D206-642-541/-641 + D3287-041/D3282-041  
 - REUSE TOOLING FOR D206-642-141/-241 + D2654-1/-3  
 - PROGRAM D3275-1/D3283-1/D3285-1/D3283-3  
 - D206-642-111/-112/-211/-212/-213/-214 AT CHG 003 + D206-642-141/-241 AT CHG 002  
 - D206-642-511/-512/-541/-611/-612/-613/-614/-641 ECN Complete: *[Signature]* Date: 04.10.14  
 - UPDATE PPP'S FOR D206-642-111/-112/-211/-212/-213/-214/-141/-241 TO REFLECT NEW CHG #5.